Work Order ID 69365

Tuesday, May 10, 2011 8:26:56 AM

Item ID: D350-607-241 **Accept** **Setup Start**

Revision ID:

Item Name: Basket Clamp Assembly **Stop**

Start Date: 5/10/2011 **Start Qty:** 3.00 **Cust Item ID:**

Required Date: 5/13/2011 **Req'd Qty:** 3.00 **Customer:**

Reference:

Approvals: **Process Plan:** JMF **Date:** 11-05-10 **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
D350-607-1	A								
100		0.00							
DC	**Memo**	0.00							
Document Control	Photocopy bluefile &type labels per PPP D350-607-241 CHG001 Paperwork not req'd if packaged with basket								
110	Pick Kit	0.00							
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	**Memo**	0.00							
Quality Control									

for BG 11-5-10 (3)

X 10 8 11/05/11

JB 11/05/11

8 11/05/11 (x3)

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QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-241 Location: HR PPP rev: A						5/11/11	3	
140	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00					11/5/11		
Quality Control									

MF
11-05-11

Picklist Print

Tuesday, May 10, 2011 8:26:52 AM

3

Work Order ID: 69365

Parent Item: D350-607-241

Parent Item Name: Basket Clamp Assembly

Start Date: 5/10/2011 **Required Date:** 5/13/2011

Start Qty: 3.00 **Required Qty:** 3.00

Comments: IPP RevA: New issue DD verified by:EC IPP Rev:B as
per ECN10-545 DD 10.04.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2230-1		Manufactured	No			110	Each	172.0000	4	12	JB		
S +3 Lug													
				Location			**Loc Qty**		**Loc Code**				
				ST476			172						
					67761		72						
					67826		100			67826			
D2230-3		Manufactured	No			110	Each	199.0000	4	12	JB		
S +3 Lug													
				Location			**Loc Qty**		**Loc Code**				
				Return 2010			4						
					62927		2						
					63544		2						
				ST476			195						
					65050		35			65050			
					68246		160						
D2324		Manufactured	No			110	Each	9.0000	1	3	JB	11/05/11	
S +3 Strut													
				Location			**Loc Qty**		**Loc Code**				
				ST511			9						
					65166		9			65166			

Picklist Print

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Parent Item: D350-607-241

Parent Item Name: Basket Clamp Assembly

Start Date: 5/10/2011 **Required Date:** 5/13/2011

Start Qty: 3.00 **Required Qty:** 3.00

D2732 Rubber Extrusion	Manufactured	No	110	f	305.2360	2	6 ✓	JB	

S +3 → meAxm 11/05/11

1- cut qty (8) 3.00" long per dwg D2732-030

Location		Loc Qty	Loc Code	
ST410		305.236		
	64283	305.236		64283

AN4-12A Bolt	Purchased	No	110	Each	228.0000	1	3 ✓	JB	

S +3

Location		Loc Qty	Loc Code	
ST357		228		
	115422	128		115422
	117508	100		

AN4-15A Bolt	Purchased	No	110	Each	291.0000	12	36 ✓	JB 11/05/11	

S +3

Location		Loc Qty	Loc Code	
ST308		6		
	116786	6		
ST357		200		
	117423	200		
ST358		85		
	117313	85		117313

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Start Date: 5/10/2011 **Required Date:** 5/13/2011

Start Qty: 3.00 **Required Qty:** 3.00

NAS1149D0463J	Purchased	No	110	Each	4,239.000	26	78		
Washer									

Location		Loc Qty	Loc Code	
FP-B		8		
	116805	8		
ST298		4231		
	116805	0		
	117065	23		
	117291	1608		117291
	117460	1600		
	117591	1000		

MS21042L4	Purchased	No	110	Each	5,114.000	13	39		
Nut									

Location		Loc Qty	Loc Code	
ST300		5114		
	116823	1314		116823
	117441	3000		
	117601	800		

JB 11/05/11